

SCUOLA  
ALTI STUDI  
LUCCA

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## MOTIVATIONS

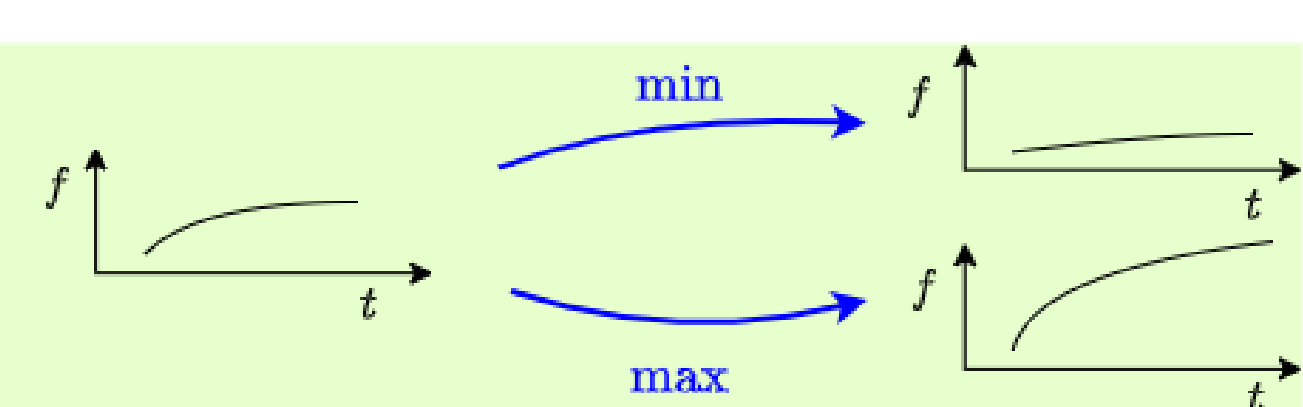
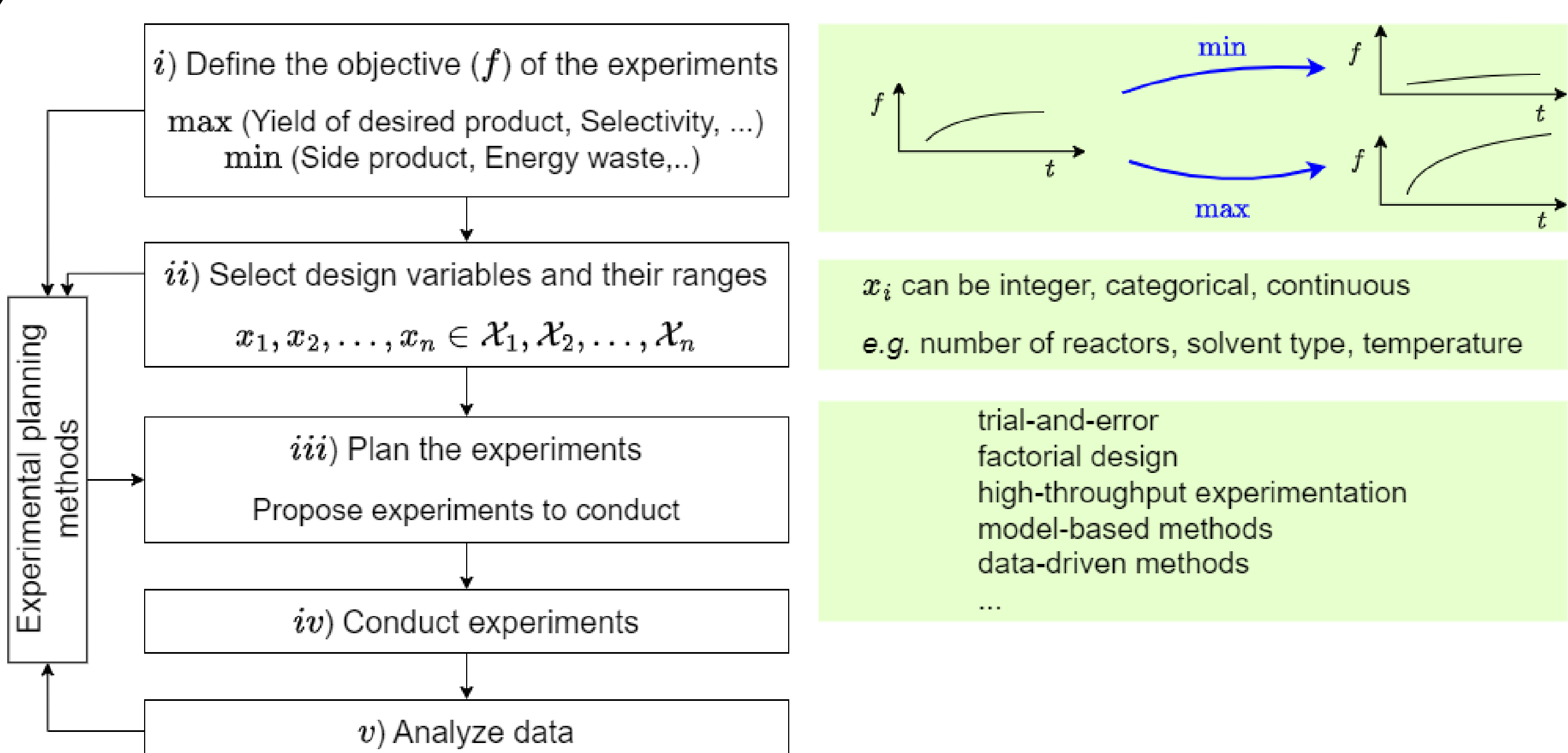
1. Experimental planning in chemistry often involves discrete and mixed variables, with known discrete/mixed-variable constraints
2. These problems can be challenging for conventional Bayesian Optimization (BO) approaches to find feasible samples while maintaining exploration capability

## OBJECTIVES

1. Propose alternative surrogate and acquisition models for realistic design space representation while preserving exploration
2. Integrate mixed-integer optimization for feasible sampling
3. Benchmark against state-of-the-art algorithms to demonstrate effectiveness

## GENERAL METHODOLOGY

### GENERAL STEPS OF EXPERIMENTAL DESIGN



$x_i$  can be integer, categorical, continuous  
 e.g. number of reactors, solvent type, temperature

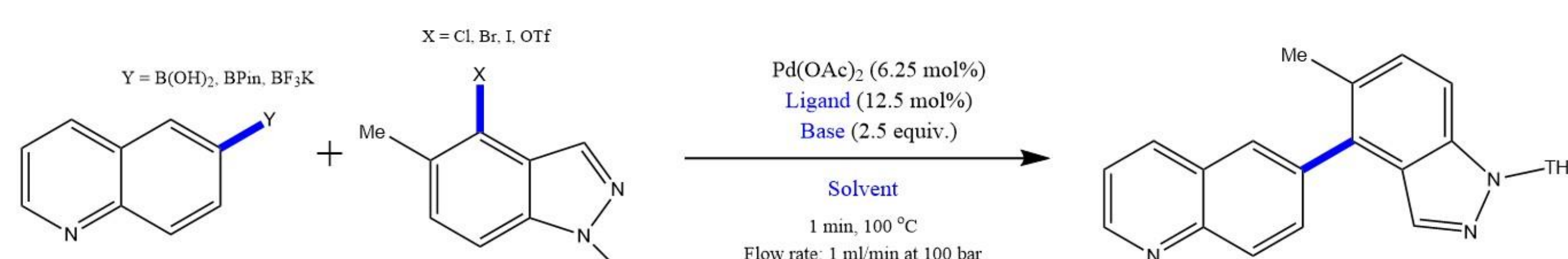
trial-and-error  
 factorial design  
 high-throughput experimentation  
 model-based methods  
 data-driven methods  
 ...

- Performing chemical and physical experiments is often time-consuming and costly
- it is important to plan experiments efficiently to gather pertinent data with a **small** number of required experiments
- **Goal:** develop effective experimental planning strategies

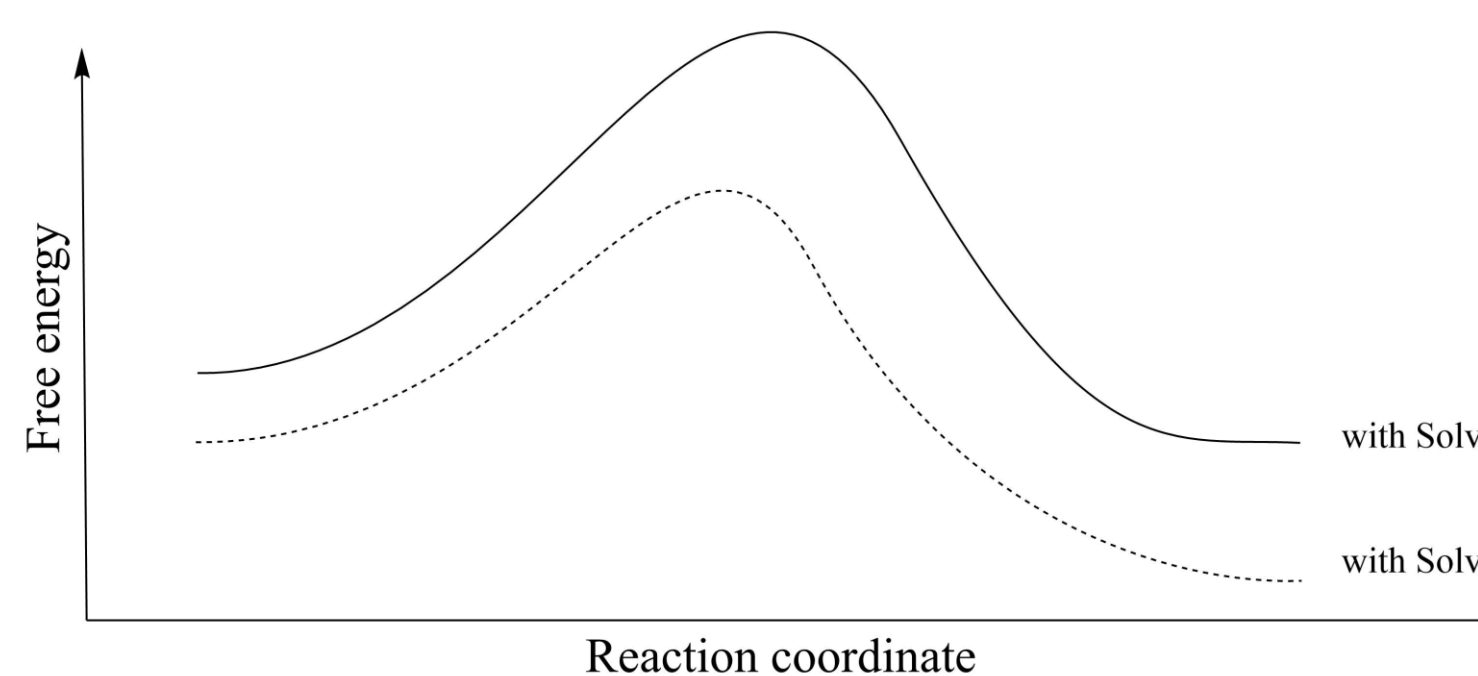
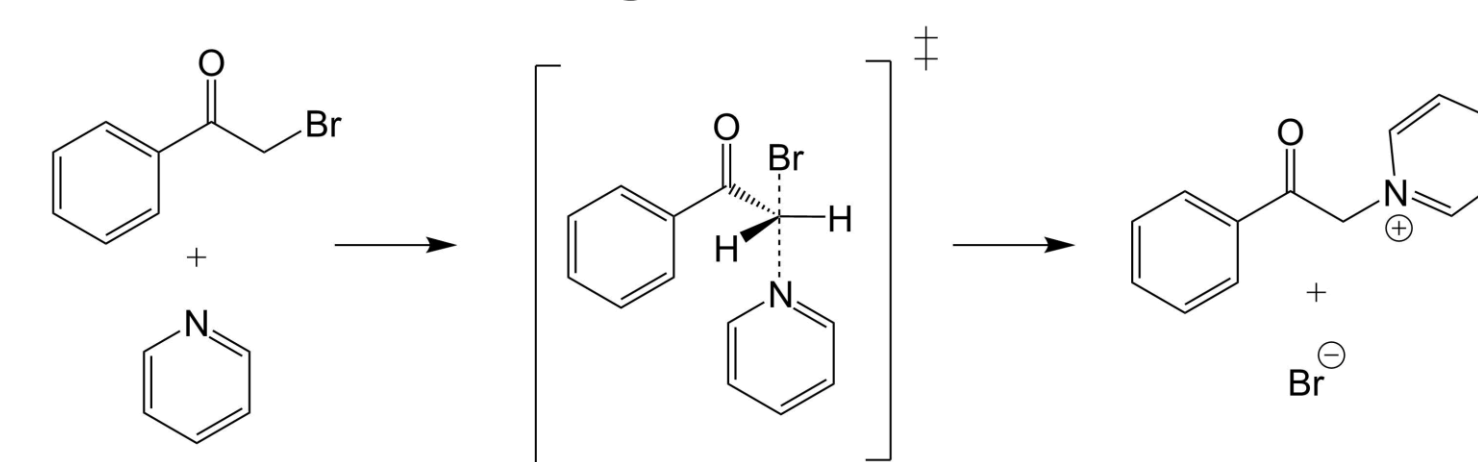
## CASE STUDIES

### PROBLEM DESCRIPTION

#### 1. Reaction condition optimization (Suzuki-Miyaura cross-coupling)



#### 2. Solvent design (Menschutkin reaction)



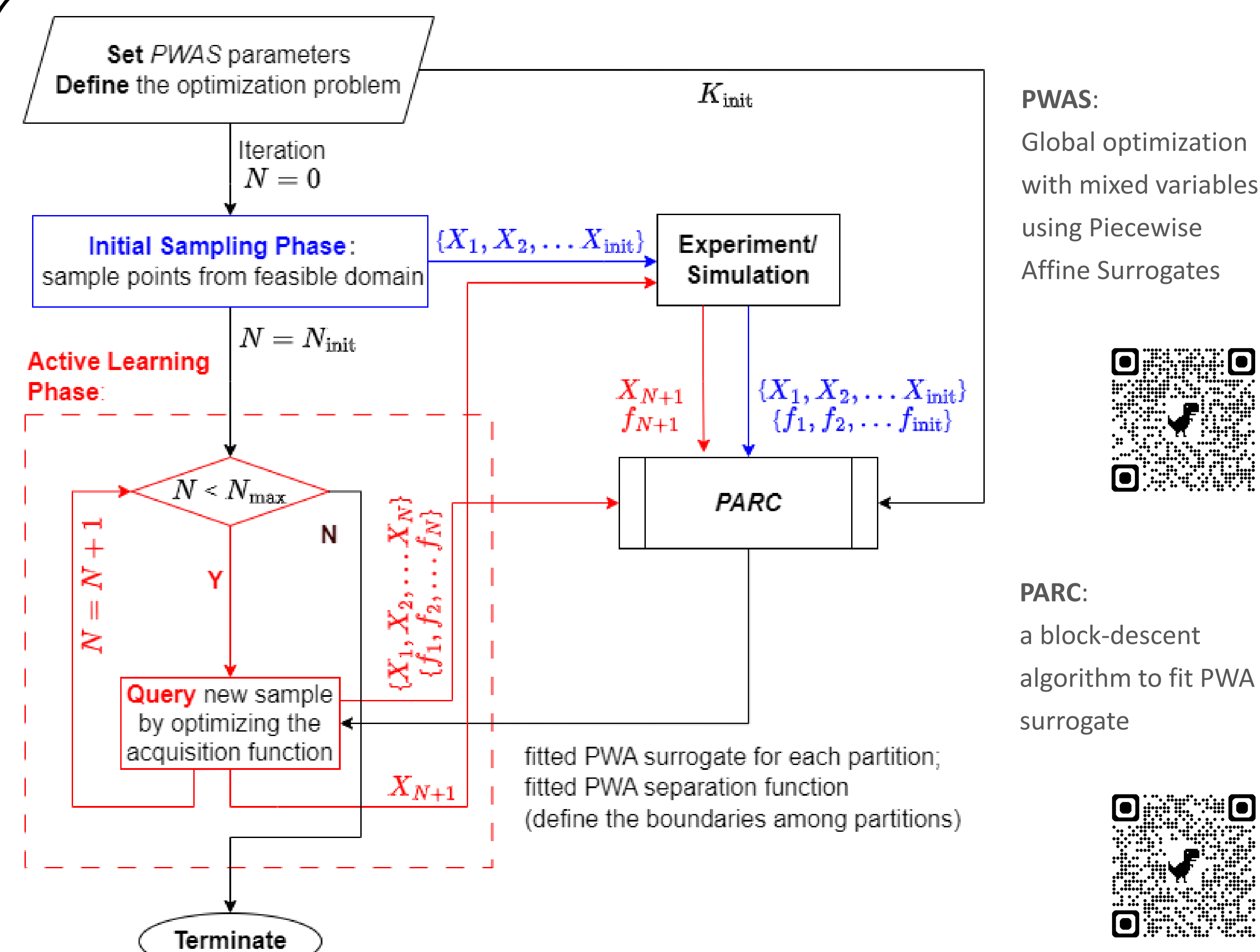
Optimization variables	# options
Aryl halide (X)	4
Boronic acid derivative (Y)	3
Base	7
Ligand	11
Solvent	4
Total # of possible combinations	3,696

1. Fully categorical; **Max. yield**
2. Mixed integer and categorical
  - With linear constraints
  - **Max. reaction kinetics**

Compare PWAS with genetic algorithm and three BO variants

Number of functional group types	46 (integer)
Number of auxiliary variables introduced for chemical feasibility	1 (categorical) and 7 (binary)
Number of inequality/equality design constraints	115 (linear) / 5 (linear)

## PIECEWISE AFFINE SURROGATE MODEL



### Why piecewise affine (PWA) function as surrogate model:

- Allow discontinuities (categorical variables)
- Have direct MILP reformulation (solved by efficient MILP solvers)

**Exploration models:** max-box & hamming distance (MILP reformulation)

**Acquisition function:** PWA (exploitation) + Exploration function

### Initial Sampling Phase:

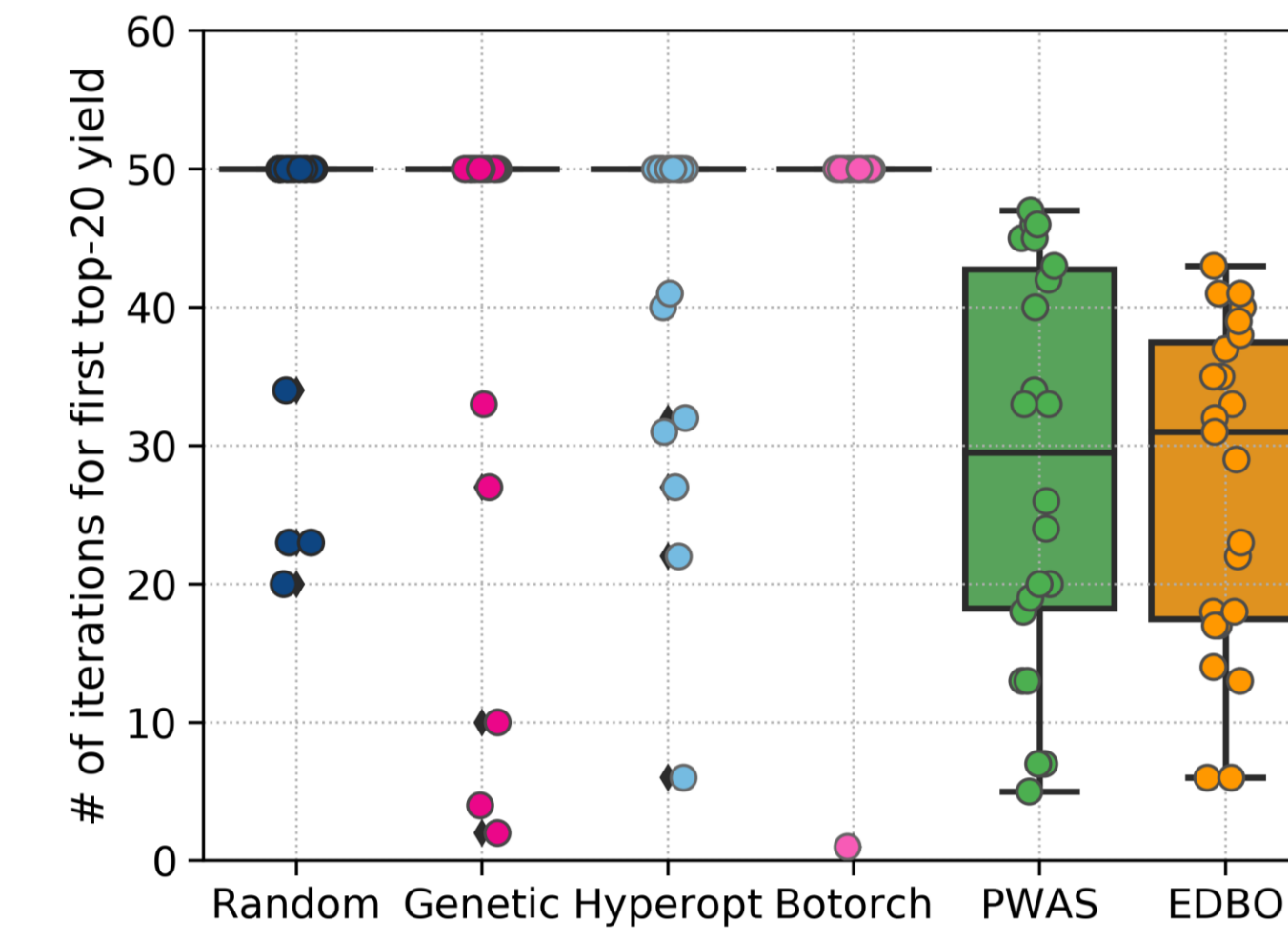
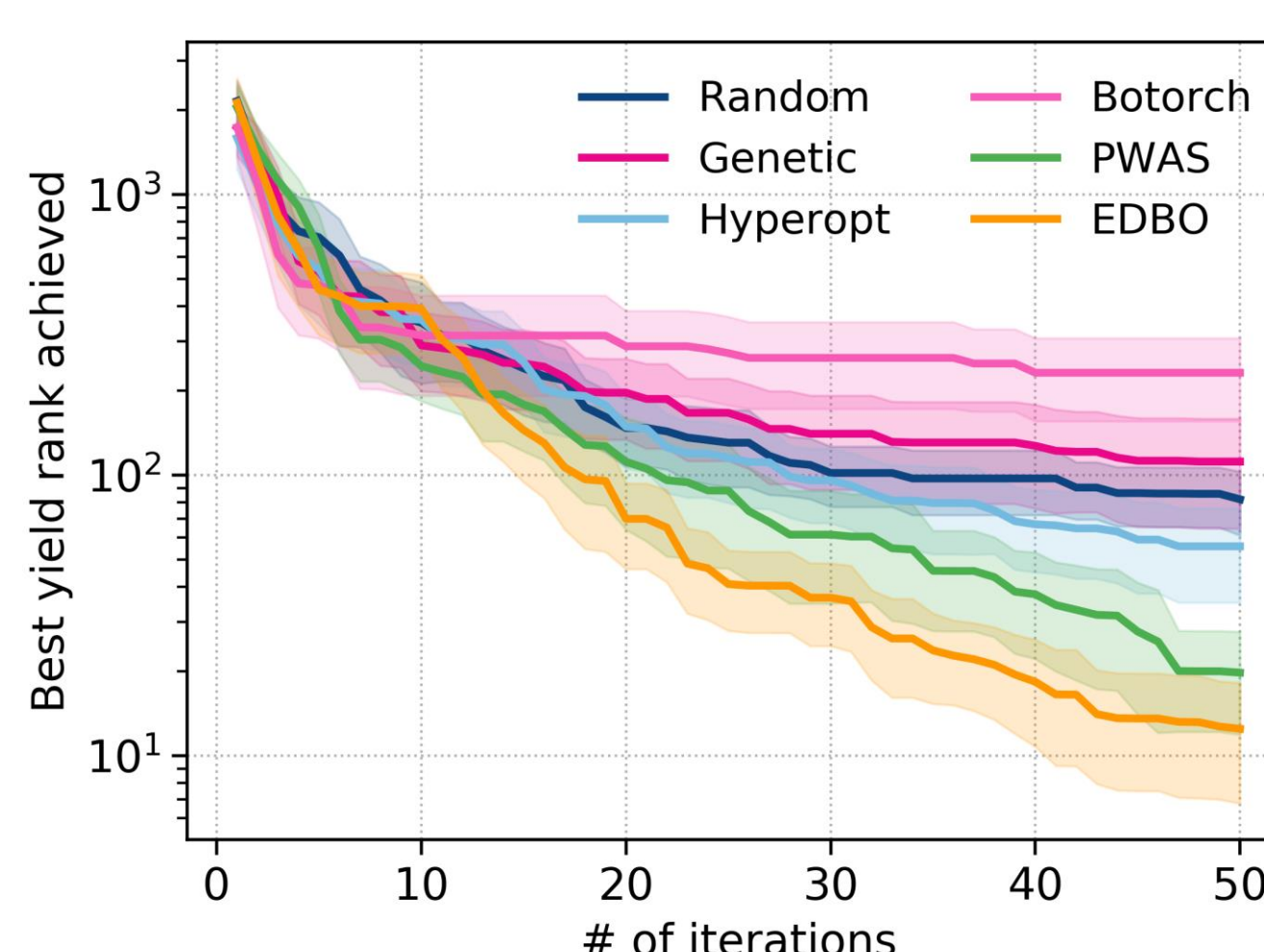
- Box constraints only: Latin Hypercube Sampling (LHS)
- Linear constraints with integer and/or categorical variables:
  - Try LHS first and discard any infeasible samples; if not sufficient,
  - Then, solve a MILP problem to sequentially generate samples

### Active Learning Phase:

- Adaptively update/refit the surrogate function (PARC)
- Incorporated distance-based exploration function
- Solve a MILP problem to sequentially generate samples

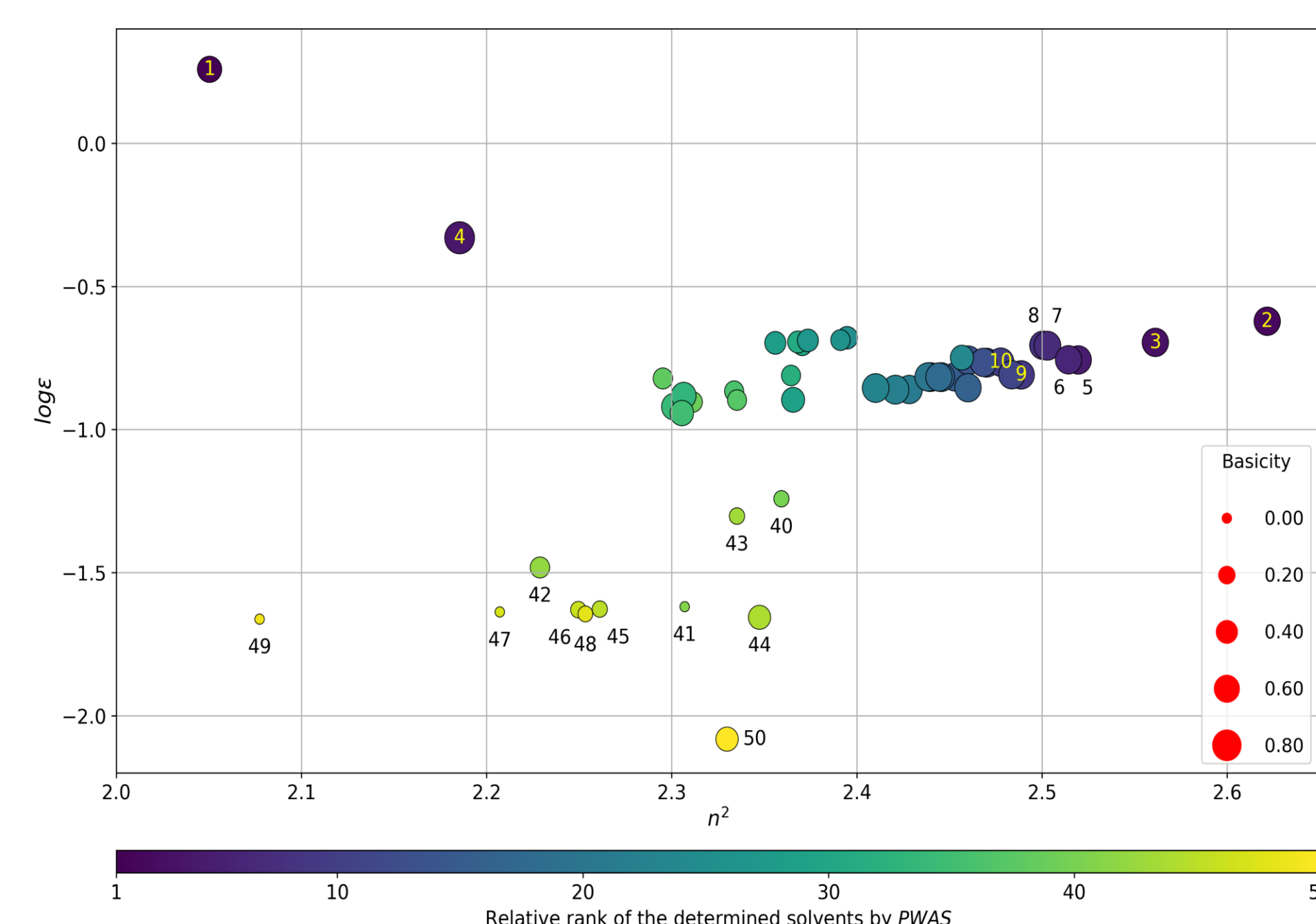
## RESULTS HIGHLIGHTS

#### 1. Reaction condition optimization (Suzuki-Miyaura cross-coupling)



#### 2. Solvent design

- The dielectric constant ( $\epsilon$ ) is found to be the predominant factor influencing reaction kinetics
  - Align with the established results: favour polar aprotic solvents
- PWAS can identify feasible solvents with satisfactory performance
- PWAS can learn correlations between solvent properties and reaction rates and offer valuable insights.



## CONCLUSIONS AND FUTURE WORK

- Addressed the experimental planning problems with discrete and mixed variables, subject to linear equality/inequality constraints
- Demonstrated the effectiveness of mixed-integer surrogates and acquisition function (PWAS)

### Future Work:

- Extend the framework to handle nonlinear constraints
- Integrate exploration strategies in PWAS to BO methods
- Implement and integrate with automated/autonomous lab

